



Heavy Duty Pedestal Group



OPERATORS MANUAL

Assembly • Operation • Parts List • Warnings • Warranty

Caution: Read all instructions carefully.

SAVE THESE INSTRUCTIONS.

Refer to them often and use them to instruct others.

Date Purchased: _____

Where Purchased: _____

Address: _____

Congratulations

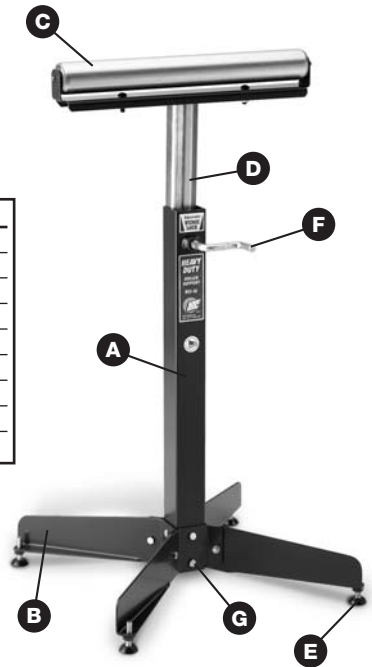
You have just purchased a product selected from our Heavy Duty Pedestal Group. Your Heavy Duty Pedestal assembles quickly and easily. Once assembled, no tools are required to make adjustments. We're confident you'll enjoy many years of use from your Heavy Duty Pedestal Group Product and encourage you to look and ask for many of our other labor saving and performance enhancing accessories.

Safety Rules

Using power tools of any kind can be dangerous if safe operating procedures are not followed. Recognizing the hazards of each tool and using them with respect and caution will considerably limit the possibility of personal injury. However, if safety precautions are ignored, personal injury will likely result. Always use common sense – your personal safety is your responsibility.

Basic Pedestal

Description	Part No.	Qty.
A Tube	2402	1
B Feet	2893	4
C	VARIES BY MODEL	—
D Wedge	2892	1
E Leveling Glides	2300	4
F Crank Handle	2459	1
G 1/4" - 20 x 3/4" Hex Bolts	D-120	12
H 1/4" - 20 Nuts	D-110	12
I 1/4" Lock Washer	D-109	12



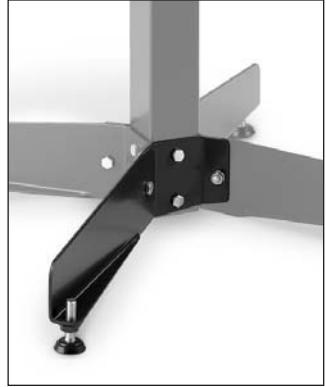
Description	Part #	HGP-10	HGP-12 HGP-18	HRT-10	HSS-15 HSS-18	HSV-15 HSV-18	HVR-15 HVR-18	HSS-10
Top Plate	Various	1	1	—	—	—	—	—
Roller Section	5004	—	—	1	—	—	—	—
Roller Brackets	2404/5	—	—	—	1	—	—	—
13" Roller	2032	—	—	5	—	—	—	—
16" Roller	2438	—	—	—	1	—	—	—
5/16"-18 x 2-1/4" Carriage Bolts	C214	2	—	—	—	—	—	—
5/16"-18 x 1" Allen Bolts	C215	—	2	2	2	2	2	2
5/16"-18 Hex Nut	C202	6	2	2	2	2	2	2
5/16" Flat Washer	C204	4	2	2	2	2	2	2
5/16" Lock Washer	C208	4	2	2	2	2	2	2
V-Roller Bracket	2782	—	—	—	—	1	—	—
Hex Axle Roller	2781	—	—	—	—	2	—	—
5006 Basic Pedestal		1	1	1	1	1	1	1
Roller Ball Bracket	2895	—	—	—	—	—	1	—
Transfer Ball	G108	—	—	—	—	—	2	—
Knob	G107	—	—	—	—	—	2	—
Roller Bracket	2891	—	—	—	—	—	—	1
13" x 2" Roller	2894	—	—	—	—	—	—	1

Assembly Instructions

All units in the Heavy Duty Pedestal Family will start with the assembly of the basic pedestal. Tools needed: (2) 7/16" wrenches and a putty knife.

1. Unpack and make certain all parts and hardware are included and are not damaged from shipment.

2. Attach each foot to the Main Tube, using (2) 1/4" - 20 x 3/4" bolts, installed through the face of the part, then through the holes in the Main Tube. Secure with (2) 1/4" Lock Washers and (2) 1/4" Hex Nuts from the inside of the tube. Be sure the threaded boss for the Leveling Glide will face down when the unit is fully assembled, and the short leg of the foot is positioned as shown. Repeat the procedure on the remaining 3 feet.



3. Once all 4 feet are attached to the Main Tube, join them together by inserting a 1/4" - 20 x 3/4" Hex Bolt through the hole in the short leg of the foot, through adjoining foot, and secure with 1/4" Lock Washer and Hex Nut.

4. Install the Leveling Glides and adjust as needed.

5. Install the Crank Handle into the Main Tube.

6. Inset the Wedge into the Main Tube.

HGP-10 Assembly

1. Attach the top mounting plate to the wedge with (2) 5/16" - 18 x 2-1/4" carriage bolts from the bottom with flat washer, lock washer, and hex nut on top. Pre-plan the carriage bolt locations for mounting user supplied grinder. Flat washers (2), hex nuts (2) and jamb nuts (2) are supplied to secure grinder. Flat washers (2), hex nuts (2) and jamb nuts (2) are supplied to secure grinder.

HGP-12, 18 Assembly

1. Attach the top mounting plate to the wedge with (2) 5/16" - 18 x 1" Allen bolts, washer, lock washer and 5/16" - 18 Hex nut.

HSS-10, HRT-10, HSS-15/18, HVR-15/18 and HSV-15/18 Assembly

1. Attach Top Bracket to 5006 wedge using 5/16" - 18 x 1" Allen bolt, washer, lock washer and 5/16" - 18 Hex nut.

2. For model numbers with rollers, use a putty knife like a shoehorn, insert the fixed end of the roller into the bracket and "snap" the spring-loaded end into place.

LIMITED LIFETIME WARRANTY

Products manufactured by HTC Products, Inc. are guaranteed to be free from defects in material and workmanship under normal use and service. HTC's obligation under this warranty shall be limited to repairing or replacing for the original owner, at our option, any part of said equipment which HTC's examination shall disclose to its satisfaction to be thus defective.

Any product or component claimed to be defective is to be sent prepaid to: HTC Products, 332 E. Lincoln, Royal Oak, MI, 48067 Attn: Warranty Department, together with a copy of the original, dated sales receipt. Call for authorization number before shipping.

This warranty does not apply to damages resulting from shipping, accident, misuse, abuse or alteration.

Wear items (wheels, bearings, bushings, rubber feet, etc.) are warranted for a period of 1 year. Consumable items (fence faces, saw guard shields) are warranted for a period of 60 days.

Your satisfaction is very important to us.
Please return your warranty card
with comments or suggestions.

Customer Service Department
248-399-6185 or **800-624-2027**



HTC Products, Inc.

P.O. Box 839

Royal Oak, MI 48068-0839

800-624-2027