



HSS-10 Heavy Duty Roller Support



OPERATORS MANUAL

Assembly • Operation • Parts List • Warnings • Warranty

Caution: Read all instructions carefully.

SAVE THESE INSTRUCTIONS.

Refer to them often and use them to instruct others.

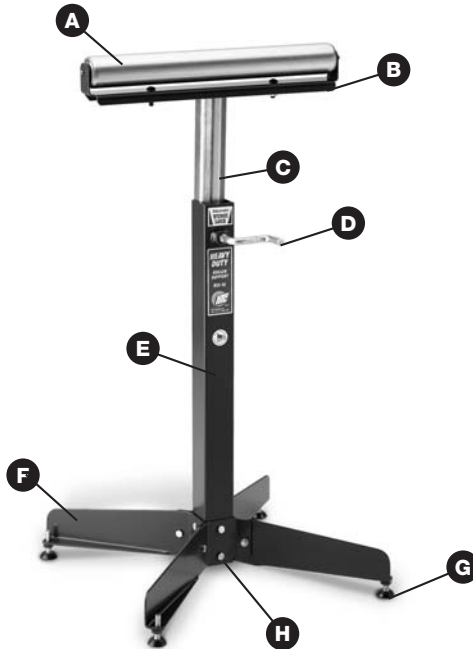
Date Purchased: _____

Where Purchased: _____

Address: _____

Congratulations

You have just purchased an HTC HSS-10 Heavy Duty Roller Support. This product was specifically designed for use as a work support allowing safer, more convenient material handling while operating jointers, planers, bandsaws and other machines.




Model Number		HSS-10	QTY
A	Roller	2894	1
B	Roller Bracket	2891	1
C	Wedge	2892	1
D	Crank Handle	2459	1
E	Main Tube	2402	1
F	Feet	2893	4
G	Leveling Pad	2300	4
H	1/4" - 20 x 3/4" Hex Bolt	D-120	12
I	1/4" - 20 Hex Nut	D-110	12
J	1/4" Lock Washer	D-109	12
K	5/16" - 18 x 1" Allen Bolts	C-215	2
L	5/16" Flat Washer	C-204	2
M	5/16" Lock Washer	C-208	2
N	5/16" - 18 Hex Nut	C-202	2

Safety Rules

Using power tools of any kind can be dangerous if safe operating procedures are not followed. Recognizing the hazards of each tool and using them with respect and caution will considerably limit the possibility of personal injury. However, if safety precautions are ignored, personal injury will likely result. Always use common sense – your personal safety is your responsibility.

Assembly Instructions

Tools needed: (2) 7/16" wrenches and a putty knife.

1. Unpack and make certain all parts and hardware are included and are not damaged from shipment.
 2. Attach each foot to the Main Tube, using (2) 1/4" - 20 x 3/4" bolts, installed through the face of the part, then through the holes in the Main Tube. Secure with (2) 1/4" Lock Washers and (2) 1/4" Hex Nuts from the inside of the tube. Be sure the threaded boss for the Leveling Glide will face down when the unit is fully assembled, and the short leg of the foot is positioned as shown. Repeat the procedure on the remaining 3 feet.
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3. Once all 4 feet are attached to the Main Tube, join them together by inserting a 1/4" - 20 x 3/4" Hex Bolt through the hole in the short leg of the foot, through adjoining foot, and secure with 1/4" Lock Washer and Hex Nut.
 4. Install the Leveling Glides and adjust as needed.
 5. Install the Crank Handle into the Main Tube.
 6. Inset the Wedge into the Main Tube.
 7. Attach the Roller Bracket onto the Wedge and secure with (2) 5/16" - 18 x 1" Allen Bolts through the Roller Bracket, through the Wedge, and secure with Flat Washer, Lock Washer and 5/16" - 18 Hex Nuts on the bottom of the Wedge "T".
 8. Using a putty knife like a shoe horn, insert the fixed end of the roller into the bracket and "snap" spring loaded end into place.

LIMITED LIFETIME WARRANTY

Products manufactured by HTC Products, Inc. are guaranteed to be free from defects in material and workmanship under normal use and service. HTC's obligation under this warranty shall be limited to repairing or replacing for the original owner, at our option, any part of said equipment which HTC's examination shall disclose to its satisfaction to be thus defective.

Any product or component claimed to be defective is to be sent prepaid to: HTC Products, 332 E. Lincoln, Royal Oak, MI, 48067 Attn: Warranty Department, together with a copy of the original, dated sales receipt. Call for authorization number before shipping.

This warranty does not apply to damages resulting from shipping, accident, misuse, abuse or alteration.

Wear items (wheels, bearings, bushings, rubber feet, etc.) are warranted for a period of 1 year. Consumable items (fence faces, saw guard shields) are warranted for a period of 60 days.

Your satisfaction is very important to us.
Please return your warranty card
with comments or suggestions.

Customer Service Department

248-399-6185 or **800-624-2027**



HTC Products, Inc.
P.O. Box 839
Royal Oak, MI 48068-0839
800-624-2027